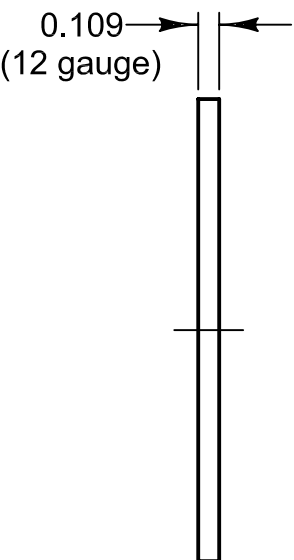


Flat pattern



Notes:

1. For plain tappet guide 9577, fitted to engine 19800 onward. Also used on 250 & 350cc lightweight through 1936.
2. Should have mild spring temper, but original samples seem to be punched from 12 gauge mild steel.

Quant		Description		Item		Part No.		Remarks	
<p>Douglas Kephart 1098 Smithbridge Road Glen Mills, Pa. 19342-1206 U.S.A.</p>									
<p>TOLERANCE UNLESS SPECIFIED: X.XX = ±0.01 XX' = ±1/32" X.XXX = ±0.005 X' = 0.5"</p>									
<p>3rd ANG PROJ.</p>									
TITLE:		Tappet guide clamp							
MODEL:		350EW Douglas, with plain tappet guide							
MATERIAL:		Mild steel							
SHEET	SCALE	REV	DATE	REV	PART No.:	Dr. By: DSK DATE: 24MAY09			
1 OF 1	1:1	24MAY09	A	9578-2					

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